

## Product Embroidered Patches

Custom patches are ideal for many different organizations including Girl and Boy Scouts, the military, law enforcement, sports teams, and much more! We offer completely customizable patch designs in several sizes and any shape, with border options made to keep every patch we make looking brand new for many years to come!

The production of patches starts with an approved design from the customer. From there the manufacturing process begins with the chosen thread colors being embroidered onto sheets of twill. Once the design is complete, the chosen backing is applied. The patches are carefully inspected for quality and accuracy. A laser cuts the patches from the sheets of twill and the chosen border is applied to each patch.



## Calculate Patch Size



Add the width + height and then divide that by 2

For example:

$$3"W + 2"H = 5" / 2 = 2.5"$$

2.5" will be the size of your patch

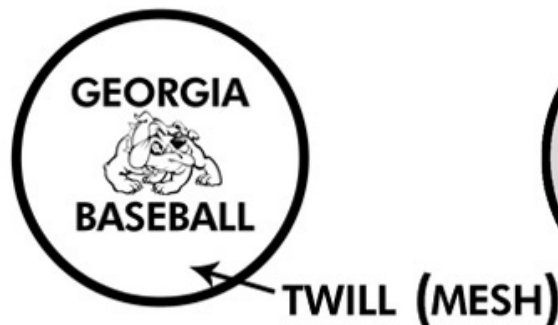
## Calculate Embroidery Percentage

Please review the images below. Embroidery percentages are based on 50%, 75%, and 100%. The white areas represent mesh where there is no embroidery present, and the red and black areas represent embroidery.

**50%**



**75%**



**100%**



## Product Pricing - 50% Embroidery

---

Size	200	300	500	1000	2000
2.0"	\$0.91	\$0.98	\$0.61	\$0.53	\$0.46
2.5"	\$1.21	\$1.03	\$0.83	\$0.68	\$0.63
3.0"	\$1.40	\$1.31	\$1.05	\$0.85	\$0.65
3.5"	\$1.80	\$1.68	\$1.30	\$0.91	\$0.85
4.0"	\$1.98	\$1.81	\$1.53	\$1.16	\$1.11
4.5"	\$2.30	\$2.18	\$1.76	\$1.35	\$1.26
5.0"	\$2.95	\$2.55	\$1.91	\$1.56	\$1.48
5.5"	\$3.30	\$2.75	\$2.31	\$1.98	\$1.85
6.0"	\$4.15	\$3.63	\$3.08	\$2.83	\$2.76
6.5"	\$4.78	\$4.31	\$3.30	\$3.10	\$2.96
7.0"	\$5.83	\$5.35	\$4.50	\$4.05	\$3.80

## Product Pricing - 75% Embroidery

---

Size	200	300	500	1000	2000
2.0"	\$1.01	\$0.86	\$0.70	\$0.58	\$0.51
2.5"	\$1.36	\$1.13	\$0.95	\$0.76	\$0.71
3.0"	\$1.58	\$1.45	\$1.16	\$0.91	\$0.75
3.5"	\$2.03	\$1.86	\$1.45	\$1.01	\$0.96
4.0"	\$2.20	\$2.00	\$1.70	\$1.30	\$1.25
4.5"	\$2.56	\$2.43	\$1.96	\$1.50	\$1.40
5.0"	\$3.28	\$2.85	\$2.13	\$1.78	\$1.66
5.5"	\$3.66	\$3.05	\$2.58	\$2.20	\$2.06
6.0"	\$4.61	\$4.05	\$3.41	\$3.20	\$3.06
6.5"	\$5.31	\$4.80	\$3.66	\$3.43	\$3.30
7.0"	\$6.50	\$5.93	\$5.00	\$4.48	\$4.25

## Product Pricing - 100% Embroidery

---

Size	200	300	500	1000	2000
2.0"	\$1.11	\$0.98	\$0.76	\$0.65	\$0.58
2.5"	\$1.50	\$1.26	\$1.05	\$0.83	\$0.78
3.0"	\$1.73	\$1.60	\$1.30	\$0.85	\$0.81
3.5"	\$2.20	\$2.06	\$1.60	\$1.11	\$1.06
4.0"	\$2.45	\$2.23	\$1.90	\$1.43	\$1.36
4.5"	\$2.83	\$2.66	\$2.16	\$1.65	\$1.53
5.0"	\$3.60	\$3.13	\$2.35	\$1.95	\$1.81
5.5"	\$5.45	\$3.36	\$2.85	\$2.43	\$2.28
6.0"	\$5.08	\$4.43	\$3.76	\$3.55	\$3.38
6.5"	\$5.81	\$5.28	\$5.45	\$3.76	\$3.63
7.0"	\$7.15	\$6.53	\$5.51	\$4.95	\$4.65

## Product Options

---

**Merrowed Border** - A merrowed border is the most common border used on patches. All patch borders are tightly stitched to seal the edges and prevent fraying and separation from the patch itself. This border is used when there are no complex shapes used for the patch design.

**Hot Cut Border** - A hot cut border is perfect when your patch shape is complex and a merrowed border is not possible. This technique bonds the threads with heat to prevent fraying on all edges. This option is offered for FREE for patch designs requiring it!

**Iron On Backing** - Additional \$0.10 per patch - Iron-on backing is an easy, fast, and convenient way to adhere patches to just about any fabric! With just a few seconds of an iron resting on the face of the patch while placed on the item of your customer's choosing and the patch is permanently attached!

**Peel and Stick Backing** - Additional 15% per patch - This backing is easy for anyone to use! Your customers just simply peel off the paper backing and stick their patch to the item of their choice for a long-lasting hold!

**Velcro Backing** - Additional 25% per patch - Our Velcro backing is custom cut to the exact shape of your customer's design for a seamless fit! We supply both sides of the Velcro strip so their patches can be easily adhered to and removed from the item of their choosing.

## Included Services

---

Free Artwork & Design

Free Unlimited Revisions

Free FedEx Air Shipping

Free Up to 8 Colors Included

Free 7 Day Production

100% On Time Production Guarantee

100% Satisfaction Guarantee

100% Price Match Guarantee